



GLEASON GUIDE™ Sharpening Instructions

To Begin

Place the sharpening stone on your fingertips with the Gleason Guide™ on top, and rest your thumb gently on the guide to hold it in place.

- Use the fine white Diamond Head Ceramic Sharpening Stone™ to maintain sharp edges.
- To reshape or recreate the bevel, use the brown Transformation Sharpening Stone™.

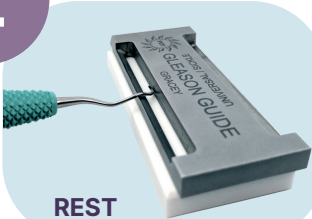
1



Select either the Gracey or Universal/Sickle side, depending on your chosen instrument.

Place the back of the blade against the junction where the inside of the guide and the stone meet, called the "stop".

2



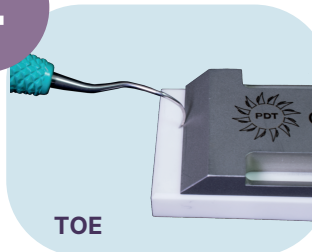
Maintain the "stop" position while dropping the terminal shank down to rest on the angled bar of the guide. This is called the "rest" position.

3



While maintaining the "rest" position with very light pressure, move the instrument back and forth in a pendulum (gliding) motion along the guide. If sharpening a sickle, skip step 4.

4



To shape the "Toe" of the instrument, pivot the heel on the beveled end on the Gleason Guide™. Rotate the handle of the instrument so that the curvature of the toe moves in an arc against the stone.

Bonus



The Ultimate Edge Kit™ also comes with a PingRing™. If your instrument has been correctly sharpened, its cutting edge should "ping" or grab the ring when it's sharp.



Scan here or go to
paddedental.com/sharpening/
to watch instructional videos